



LARGE AREA PAINT CORRECTION

STANDARD OPERATING PROCEDURE

1

DEFECT REMOVAL



Remove paint defects using 1500-2000 grit sandpaper on a 6" DA sander.

Wipe clean to visually inspect when defect is fully removed.

2

SAND SCRATCH REFINEMENT



Further refine sand-scratches with 3000-grit foam pad and water on a 6" DA sander.

3

COMPOUND



Compound the area using **Performance Cutting Compound** on a **Green Foam Pad**.

4

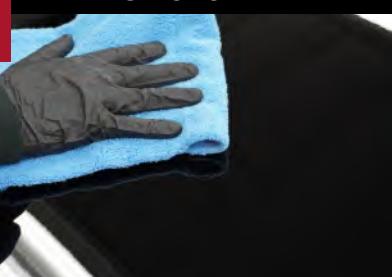
POLISH



Polish the area using **Performance Finishing Polish** on a **Red Foam Finishing Pad**.

5

FINAL INSPECTION



Wipe clean with **Ultra Microfiber Towel** and visually inspect to ensure defect has been removed and polished to a gloss.

PRODUCT LIST



ABRASIVES

Part	Product	Size
SA61500	6" Grip Multi-hole 1500-grit	6" DA
SA62000	6" Grip Multi-hole 2000-grit	6" DA
SA63000S	6" Grip Foam Pad	6" DA



DETAIL

Part	Product	Size
SD30801	Performance Cutting Compound	Gallon
SD30832	Performance Cutting Compound	Quart
SD30901	Performance Finishing Polish	Gallon
SD30932	Performance Finishing Polish	Quart
SD30802	Green Wool Pad	Pad
SD30818	Green Foam Pad	Pad
SD30902	Red Foam Finishing Pad	Pad
SD30900	Ultra Microfiber Towel	Each

SEM Products

Rock Hill, SC 29730

Tech Support: 1-800-831-1122

Customer Care: 1-866-327-7829

semproducts.com



CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.